

Linings Materials of Member Companies  
of the Trade Association for the Rubber Lining Industry (FDG)  
Comparisons:

## Hard Rubbers

Issue: Februar 2010

| Base Polymers | Autoclave Vulcanisation | Water Vulcanisation | KCH                            | BASF              | HAW Linings           | K+W                          | TIP TOP                        |
|---------------|-------------------------|---------------------|--------------------------------|-------------------|-----------------------|------------------------------|--------------------------------|
| NR            | X                       |                     | Genakor 022 <sup>1)</sup>      | 817 <sup>1)</sup> | HAW-H22 <sup>1)</sup> | Wikacor 022 <sup>1)</sup>    | Chemonit 18 HT <sup>1)</sup>   |
| NR            |                         | X                   |                                | 810 <sup>1)</sup> |                       |                              |                                |
| NR            | X                       |                     | Genakor F08                    |                   |                       | Wikacor 1251 <sup>1)</sup>   |                                |
| NR            | X                       |                     | Vulkodurit D3                  |                   |                       | Wikacor 1050                 | Chemonit 3B                    |
| NR            | X                       |                     | Vulkodurit D20                 |                   |                       |                              |                                |
| NR            | X                       |                     | Vulkodurit 1250 <sup>4)</sup>  |                   |                       | Wikacor 1250 <sup>3)4)</sup> | Chemonit 181 <sup>2)3)4)</sup> |
| NR            | X                       |                     | Vulcoferran 2105               | 801E              | HAW-H05               | Wikacor 1057                 | Chemonit 31 <sup>2)</sup>      |
| NR            |                         | X                   |                                | 802               |                       |                              |                                |
| NR            | X                       |                     | Vulcoferran 2190 <sup>2)</sup> |                   | HAW-H90               | Wikacor 1253 <sup>2)</sup>   | Chemonit 33 <sup>2)</sup>      |
| NR/IR/PVC     | X                       |                     |                                | 828               |                       |                              |                                |
| IR/SBR        | X                       | X                   | Vulcoferran 2194 <sup>2)</sup> |                   | HAW-H94               | Wikacor 2194                 | Chemonit 35 <sup>2)</sup>      |
| IR/SBR        | X                       | X                   | Genakor 022R <sup>1)</sup>     |                   | HAW-22R <sup>1)</sup> | Wikacor 1243                 |                                |
|               |                         |                     |                                |                   |                       |                              |                                |
|               |                         |                     |                                |                   |                       |                              |                                |
|               |                         |                     |                                |                   |                       |                              |                                |

1) Is not electrically testable

2) Institute for Construction Technology Approval-DIBt

3) KTW Approval

4) DVGW Process Sheet W270

The Tables are based on self manifested

comparisons, by each company, to KCH Products